

## **AMENDMENTS TO THE CLAIMS:**

Please cancel claims 2, 4 and 5 and amend claims 1, 3, 6-14 as follows:

1. (Currently Amended) A torsional damper pulley comprising a hub fixed at a revolving shaft of an internal combustion engine, an annular pulley body substantially rectangular in section, which is coaxially placed outside said hub in its diameter direction, has a pulley groove at an outer circumferential portion and has a predetermined inertia mass, and an elastic solid interposed between an outer circumferential surface of said hub and an inner circumferential surface of said hub and an inner circumferential surface of said pulley body, wherein said pulley body comprises an annular metallic frame substantially U-shaped in section, which has a concave portion open in its axial direction and has a pulley groove at an outer circumferential portion, and an annular inertia mass element fixed in said concave portion, wherein said inertia mass element is comprised of a laminate of annular plates which is formed by bonding arc-shaped ring pieces in a circumferential direction and a width direction.

2. (Cancelled)

3. (Currently Amended) The torsional damper pulley according to claim 2 1, wherein ~~cut and bent pieces are formed on a surface of said annular plate with spaces between them in a circumferential direction, and by overlaying a plurality of annular plates on each other so that the cut and bent pieces are overlaid on each other and pressing them, said plurality of annular plates are bonded~~ a protruded piece or a fitting

hole fitted to the protruded piece is formed at one end of said ring piece, said hole or said protruded piece is formed at the other end of said ring piece, and said ring pieces are bonded in a circumferential direction by close-fitting the protruded piece of one of ring pieces adjacent in a circumferential direction into the hole of the other one of the adjacent ring pieces, wherein a concave portion is formed at both sides of a base portion of said protruded piece of said ring piece, and a protruded portion fitted in the concave portion is formed at an open end of said hole, and when the protruded piece of one of said ring pieces adjacent in a circumferential direction is close-fitted into the hole of the other one of said adjacent ring pieces, the concave portion of the base portion of said protruded piece is close-fitted into the protruded portion of said hole.

4. (Cancelled)

5. (Cancelled)

6. (Currently Amended) The torsional damper pulley according to any one of claim 2 to 5 1 or 3, wherein ~~said annular plate is formed by joining a plurality of arc-shaped ring pieces in an annular form~~ wherein dowels protruded from one surface of said ring piece to the other surface are formed, and said ring pieces are bonded in a width direction by overlaying said ring pieces adjacent in a width direction so that the dowels are displaced in a circumferential direction and pressing them.

7. (Currently Amended) The torsional damper pulley according to claim 6, wherein ~~a plurality of ring pieces are placed in an annular form, and by close fitting a protruded piece formed at one end of one ring piece of the adjacent ring pieces into a hole formed at a corresponding one end of the other ring piece, a plurality of ring pieces are joined in the annular form~~ convex portion of said dowel is formed to be narrower than a concave portion.

8. (Currently Amended) The torsional damper pulley according to claim 7 1, wherein ~~a concave portion is formed at least at one side of a base portion of the protruded piece of said ring piece, and a protruded portion fitted in the concave portion is formed at a corresponding side of an open end of said hole~~ the annular plate is formed by bonding said ring pieces in a circumferential direction, and said laminate is formed by bonding a plurality of the annular plates in a width direction of said ring piece.

9. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein said inertia mass element comprises an annular plate having an inner diameter to be in pressure-contact with an inner surface of the inner circumferential wall for defining the concave portion of said pulley body, and said inertia mass element is fixed by being press-fitted into said concave portion.

10. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein said inertia mass element comprises an annular plate having an outer diameter to be in pressure-contact with an inner surface of an outer

circumferential wall for defining the concave portion of said pulley body, and said inertia mass element is fixed by being press-fitted into said concave portion.

11. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein said inertia mass element comprises a first annular plate having an outer diameter to be in pressure-contact with an inner surface of an outer circumferential wall for defining the concave portion of said pulley body, and a second annular plate having an inner diameter to be in pressure-contact with an inner surface of an inner circumferential wall for defining said concave portion, and said inertia mass element is fixed by being press-fitted into said concave portion.

12. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein ~~said inertia mass element is fixed to the concave portion of said pulley body with fastening means including a bolt~~ said inertia mass element is fixed to the concave portion of said pulley body with fastening means including a bolt.

13. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein ~~convex portions outward or inward in a diameter direction are provided at the same positions in a width direction of the outer circumferential portion of said hub and an inner circumferential wall for defining a concave portion of said pulley body~~ an adhesive and/or a resin are/is filled into the concave portion of said pulley body into which said inertia mass element is inserted.

14. (Currently Amended) The torsional damper pulley according to ~~any one of claims 2 to 8~~ claim 1, wherein ~~a wall portion for connecting an inner circumferential wall and an outer circumferential wall for defining the concave portion of said pulley body is omitted, whereby said concave portion is formed to be a through-hole open to both sides in an axial direction, said inertia mass element is formed by overlaying a plurality of annular plates on each other and bonding them so that at least one annular plate having an inner diameter and outer diameter to be in pressure contact with said inner circumferential wall and outer circumferential wall is placed, and said inertia mass element is press-fitted into said through-hole~~ convex portions outward or inward in a diameter direction are provided at the same positions in a width direction of the outer circumferential portion of said hub and an inner circumferential wall for defining a concave portion of said pulley body.

Please add new claim 15 as follows:

15. (New) The torsional damper pulley according to claim 1, wherein a wall portion for connecting an inner circumferential wall and an outer circumferential wall for defining the concave portion of said pulley body is omitted, whereby said concave portion is formed to be through-hole open to both sides in an axial direction, said inertia mass element is formed by overlaying a plurality of annular plates on each other and bonding them so that at least one annular plate having an inner diameter and outer diameter to be in pressure-contact with said inner circumferential wall and outer

circumferential wall is placed, and said inertia mass element is press-fitted into said through-hole.